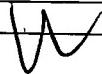
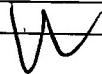


Date: Thursday, 11/12/2008 8:33:10 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: PAINT	
Job Number	: 43977		Part Number	: D2965	
Estimate Number	: 10804		Drawing Number	: D2965	
P.O. Number	:		Project Number	:	
This Issue	: 11/12/2008	S.O. No. :	Drawing Revision	:	
Prsht Rev.	: NC		Material	:	
First Issue	: / /	Type : PURCHASED PARTS	Due Date	: 18/12/2008	Qty: 1 Um: Each
Previous Run	: 43297				
Written By	:				
Checked & Approved By	: 				
Comment	: 				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D2965	Cap, 105 Skidtube Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Cap, 105 Skidtube B 43200 H 08-12-11 X
2.0	POWDER COATING	POWDER COATING M109152 Comment: POWDER COATING POWDER COAT WHITE AS PER QSI 005 4.3 START TIME : 1:40 PM OVEN TEMPERATURE : 320 FINISH TIME: 2:10 AM 12 08/12/11
3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION H J 08-12-12 C Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION
4.0	ALS41032225	Insert Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) INSERT Pick: Qty Part Number Description Batch 2 ALS7-1032-225 Insert M109817 or AKS7-1032-225 or ALS4-1032-225 H J 08-12-12 C

Date: ~ Thursday, 11/12/2008 8:33:10 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PAINT

Job Number: 43977

Part Number: D2965

Job Number:



Seq. #: Machine Or Operation:

Description :

or AKS4-1032-225

5.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Install Inserts as per Dwg D2965

M

08-12-12

(R)

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08-12-12 (R)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock USING NEW B/N

Location:

Finishing

mf 08-12-12

08/12/15 (R)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

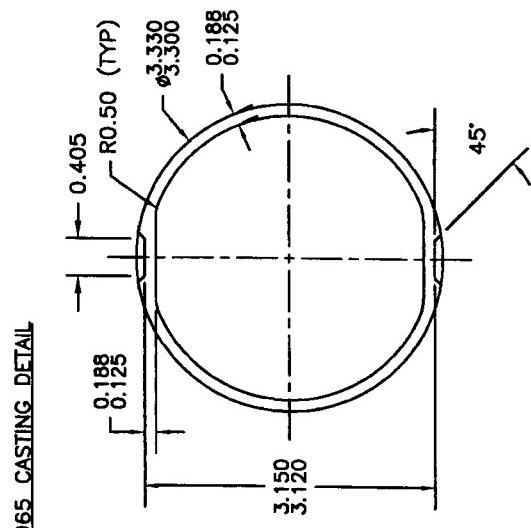
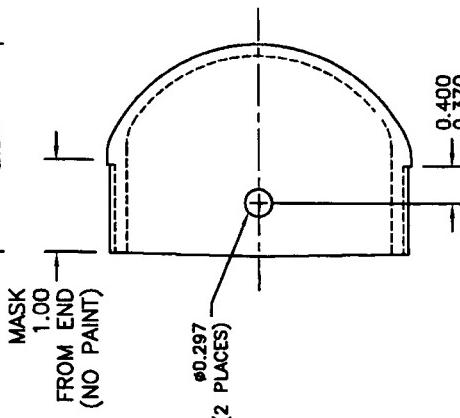
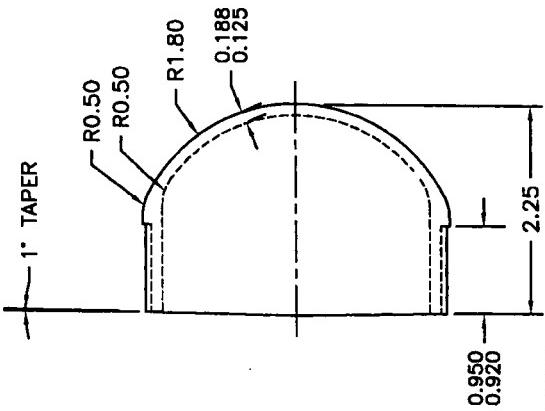


mf 08-12-12

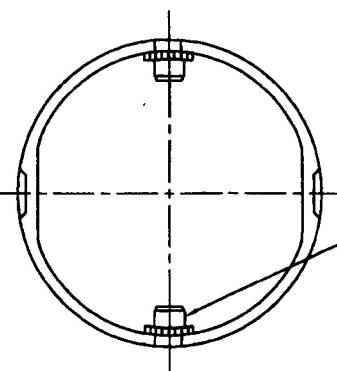
DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO.	REV. B
		D2965	SHEET 1 OF 2
DATE 06.11.01		TITLE CAP	SCALE 1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	

RELEASED

6.12.12 *[initials]*

D2965 FINISH DETAIL



- D2965 CAP
- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
 - 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE INCHES

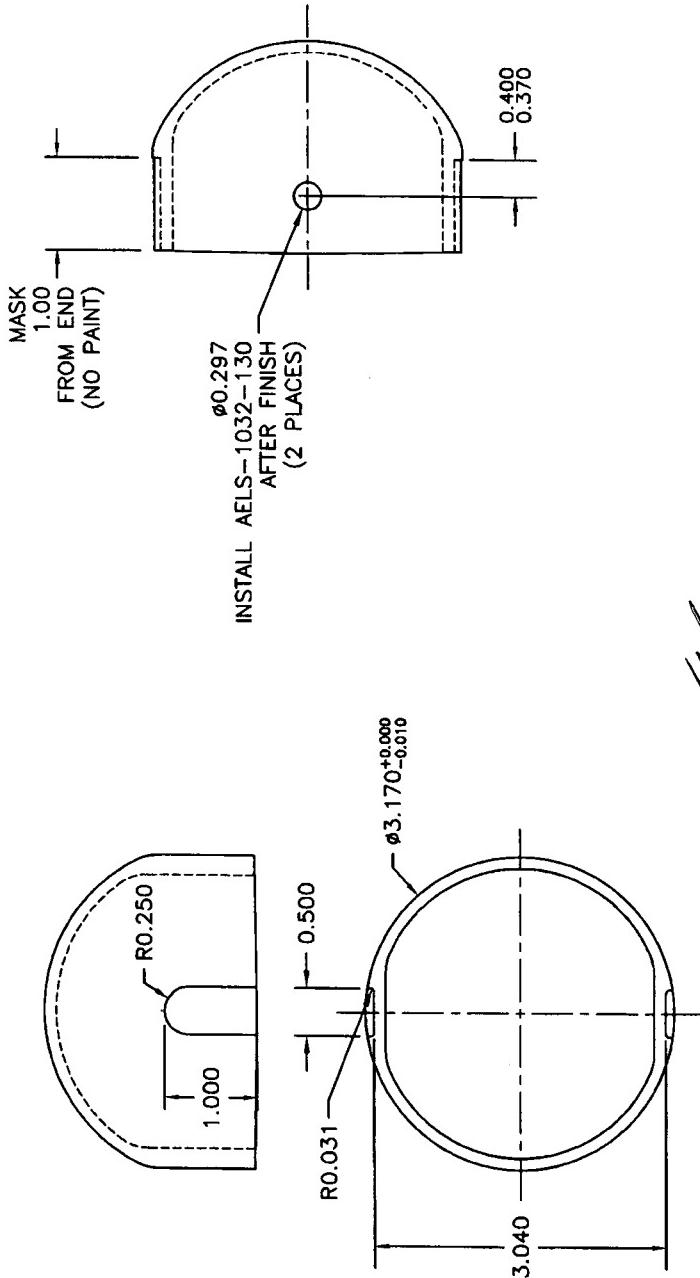
Copyright © 2000 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

DART

DESIGN <i>A4</i>	DRAWN BY <i>A4</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2965
DATE 06.11.01		REV. B SHEET 2 OF 2 TITLE CAP SCALE 1:2

RELEASED

a.12.12 *[initials]*

D2965-3 FINISH DETAIL

*4/10/01 3927*D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL:
 - 2) FINISH:
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE INCHES
- 4/10/01 3927*

MAKE FROM D2965 CAP
POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3